

## CROSS REFERENCE TO RELATED APPLICATION

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## BACKGROUND OF THE INVENTION

The present invention relates to a scroll compressor and a refrigerating system (such as an air-conditioner or a refrigerator) using an ammonia group refrigerant.

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## RELATED ART

A carbon fluoride group refrigerant such as HCFC or CFC which has been conventionally used for a refrigerating system causes earth ozonospheric destruction or global warming, and accordingly, the use of natural refrigerant such as ammonia group refrigerant is desirable. However, the ammonia group refrigerant is combustible and toxic, and further, it is highly corrosive. Accordingly, it cannot be used for a refrigerating system incorporating a copper wire or an organic material.

In a conventional compressor using an ammonia group refrigerant, a compression mechanism portion coupled with a motor portion by a coupling incorporates a mechanical shaft seal assembly for a rotary shaft thereof in order to prevent the refrigerant from leaking between the shaft and the compression mechanism portion, and to seal against the atmosphere. However, it has been difficult to completely prevent the leakage of refrigerant

gas and to seal against the atmosphere. Further, large mechanical loss has been caused.

Recently, there has been proposed, as disclosed in JP-A-2000-83339, a compressor having a hermetic type sealed structure in which a compression  
5 portion and a motor portion are integrally incorporated with each other, windings for a motor are made of high purity aluminum and are covered with fluororesin which is chemically stable against ammonia. Further, as disclosed in JP-A-10-112949, there has been also proposed such a compressor that a compression portion and a naked motor are accommodated in a hermetic  
10 chamber, various parts of the motor being coated thereover with resin materials, and windings in the motor are formed of Ni-plated copper wires or Sn-plated copper wires and are soaked in ether group lubrication oil which is compatible with ammonia so as to prevent direct contact with ammonia.

In the above-mentioned technology using ammonia refrigerant, a  
15 screw type or rotary type compressor which is of enclosed type has been developed. Such an enclosed type compressor inevitably requires a covering member for protecting windings of a motor from ammonia, and a molding member for suppressing vibration, and accordingly, cooling therefore is difficult. Further, torsional vibration of a shaft is caused due to interaction  
20 between load torque pulsation on the compressor side and electromagnetic pulsation (vibration) caused by electromagnetically exciting force on the motor side, resulting in a risk of burning the motor portion due to electromagnetic pulsation thereby. Further, an ammonia group refrigerant causes a discharge refrigerant temperature to be higher than that of a conventionally used carbon

fluoride group refrigerant such as HCFC or CFC refrigerant, resulting in a risk of deteriorating refrigerator oil. Thus, the compressor using ammonia refrigerant has not yet been practically used at present.

Further, in the case of using an aluminum electric wire is used for windings in a motor, the aluminum wire has an electroconductivity which is lower than that of a copper wire, and accordingly, a heat generation value from the motor windings becomes higher, and accordingly, there has been raised such a problem that the temperature of the motor portion becomes higher.

Further, in the case of using fluororesin as a coating material for motor windings, since the fluororesin has a high mold-releasability and nonadhesiveness, the adherence thereof with respect to the motor windings is low, thereby it has been found a risk of burning the motor portion.

## SUMMARY OF THE INVENTION

An object of the present invention is to provide a scroll compressor and a refrigerator using ammonia group refrigerant which can ensure a certain reliability that causes a problem as to a hermetic type compressor using ammonia group refrigerant, and which can be used under an ammonia atmosphere.

Another object of the present invention is to provide a scroll compressor and a refrigerator using ammonia group refrigerant, with a high degree of efficiency.

To the end, according to a first aspect of the present invention, there

is provided a scroll compressor using ammonia group refrigerant, having a hermetic chamber, and comprising, in the hermetic chamber, a scroll compression mechanism portion in combination of an orbiting scroll and a fixed scroll, a motor portion for driving the compression mechanism portion  
5 and a frame for supporting the compression mechanism portion, at least either one of the frame and the fixed scroll of the scroll compression mechanism portion being made into close contact with the inner peripheral surface of the hermetic chamber, wherein ammonia group refrigerant is used, and aluminum wires coated thereover with fluororesin is used for windings of  
10 the motor portion.

In the above-mentioned aspect, the windings of the motor portion, are preferably formed of aluminum wires which are subjected to chemical conversion coating of a fluorine compound and are then coated thereover with the fluororesin, and in particular, the outer surfaces of the aluminum wires  
15 subjected to the chemical conversion coating may be roughened in order to enhance the adhesion of the fluororesin with which the aluminum wires are coated thereover. Alternatively, the fluororesin with which the aluminum wires are coated, is subjected to photochemical reaction with the use of amine compound, and the fluororesin as a covering material is subjected to surface  
20 reforming, in order to enhance the adhesion of the aluminum wires to the covering material.

Further, if coil ends in the motor portion are molded with dicyclopentadiene, the vibration of the motor windings can be suppressed. Further, motor stator windings which are concentrically wound can enhance

the molding efficiency at the coil end thereof. Further, a DC brushless motor is used in the motor portion, thereby it is possible to enhance the efficiency so as to restrain heat-generation of the motor portion.

Further, according to a second aspect of the present invention, there  
5 is provided a refrigerator using ammonia group refrigerant incorporating a scroll compressor and a condenser, the scroll compressor according to the first aspect of the present invention being also used as the scroll compressor in this aspect, and a liquid injection circuit for supplying ammonia group liquid refrigerant into a compression room of the compression mechanism portion of  
10 the scroll compressor.

According to a third aspect of the present invention, there is provided a refrigerator including a scroll compressor using ammonia group refrigerant having a hermetic chamber and comprising, in the hermetic chamber, a scroll compression mechanism portion in combination of an orbiting scroll and a  
15 fixed scroll and a motor portion for driving the compression mechanism portion, the motor portion having windings formed of aluminum wires which are coated thereover with fluororesin, wherein the motor portion is cooled by discharged refrigerant gas from the compression mechanism portion before the refrigerant gas is fed outside of the hermetic chamber, a condenser for  
20 condensating the refrigerant discharged from the scroll compressor, a liquid receiver provided downstream of the condenser, and a liquid injection circuit for feeding liquid refrigerant from the liquid receiver into a compression room of the scroll compressor.

In this configuration, there is preferably provided an injection valve or

an electronic expansion valve in the above-mentioned liquid injection circuit, the injection valve or the expansion valve being controlled so as to adjust the quantity of liquid injection in accordance with a discharge side temperature of the scroll compressor.

5           With this configuration in which liquid injection is made for the compressor, the temperature of refrigerant fluid can be restrained during compression, and accordingly, it is possible to eliminate such a disadvantage that the efficiency of the compressor is lowered as the temperature of the refrigerant discharged from the compressor is increased in the case of a  
10   compressor using ammonia group refrigerant. That is, according to the present invention, the temperature of the refrigerant is restrained from becoming high, thereby it is possible to enhance the efficiency of the compressor. In particular, in the case of using a motor which incorporates aluminum electric wires, and with which the value of heat generation tends to  
15   be high, the configuration in which the motor incorporated in, for example, in a hermetic type compressor is cooled by discharged gas from the compressor, can cool the motor with the discharged gas whose temperature is lowered through liquid injection, thereby it is possible to exhibit such a technical effect that the motor can be efficiently lowered. Further, according to the present  
20   invention, the scroll compressor is used, and accordingly, the liquid injection can be simply carried out in comparison with the other compressors, Further, with the use of the scroll compressor, variation in the torque of the compressor can be restrained to a small value, and accordingly, electromagnetic vibration can be reduced, thereby it is possible to enhance

the reliability.

Detailed description will be made of preferred embodiments of the present invention with reference to the accompanying drawings in which:

## 5 BRIEF DESCRIPTION OF THE DRAWINGS

Fig. 1 is a longitudinal view illustrating an embodiment of a scroll compressor using ammonia group refrigerant, according to the present invention;

Fig. 2 is a detailed view illustrating a power source terminal portion  
10 and a lead wire portion in the scroll compressor shown in Fig. 1, and

Fig. 3 is a block diagram illustrating a refrigerating cycle of a refrigerator using ammonia group refrigerant.

## DESCRIPTION OF THE PREFERRED EMBODIMENTS

15 Explanation will be made of an embodiment of the present invention with reference to the accompanying drawings.

Referring to Fig. 1 which shows a scroll compressor using ammonia group refrigerant used in this embodiment, the scroll compressor includes a compression mechanism portion in which an orbiting scroll 6 and a fixed scroll  
20 are engaged with each other, a frame 1 for supporting the compression mechanism portion, an Oldham's ring 5 for preventing rotation of the orbiting scroll, a rotary shaft attached to the orbiting scroll, a motor portion fitted to the rotary shaft, for driving the rotary shaft, and a hermetic chamber 2 enclosing the former components. A liquid injection pipe line 10 in communication with

a liquid injection circuit 29 (refer to Fig. 3) is attached to a mirror plate portion of the fixed scroll 7, and accordingly, liquid refrigerant downstream of a condenser in a refrigerating cycle can be fed into a compression room of the compression mechanism portion. Thereby it is possible to restrain the

5 temperature of refrigerant fluid from increasing during compression of the refrigerant. The motor portion composed of a stator 12 and an armature 11 has a configuration which will be explained below. That is, electric wires (windings) of the stator 12 are formed of aluminum wires 16 which are coated thereover with a fluororesin coating 17 after they are subjected to chemical

10 conversion coating of fluorine group compound (refer to Fig. 2). It is noted that the surfaces of the wire material for the windings may be roughened, or the surface of the fluororesin of the coating 17 may be reformed by photochemical reaction with the use of amine compound in order to enhance the adherence between the wiring material of the windings and the coating.

15 With this arrangement in which the adherence between the windings of the motor portion and the coating may be enhanced, it is possible to ensure the reliability which has conventionally caused a problem in view of an enclosed type compressor using ammonia group refrigerant.

Further, a coil end part of the stator 11 is fastened with a tape made

20 of polyphenyl sulfide, and thereafter, formed thereto with a resin molding 14 made of dicyclopentadiene resin. Further, by welding the hermetic chamber 2, the compressor can be completely sealed from the atmosphere.

It is noted that there are shown a roller bearing for journaling the crank shaft 4, a suction pipe 8, a discharge pipe 9 and a power source



terminal portion 13.

Detailed explanation will be made of the configuration of the power source terminal portion 13 and the lead wire portion of the motor shown in Fig. 1 with reference to Fig. 2. The lead wire of the motor is formed of an  
5 aluminum wire 16 coated thereover with fluororesin 17 after it is subjected to chemical conversion coating of fluorine compound. Further, a power source terminal 15 in the power source terminal portion 13 is made of nickel which is ammonia-resistant.

Further, in this embodiment, a DC brushless motor is used as the  
10 motor. Thus, a scroll compressor using ammonia group refrigerant can be provided in combination of a highly efficient scroll compressor and ammonia serving as highly efficient natural refrigerant, which has not been able to be conventionally obtained, and which can contribute to prevention of the global warming and also to electrical power saving.

15 Explanation will be hereinbelow made of an embodiment of a refrigerator using ammonia group refrigerant with reference to Fig. 3.

Refrigerant gas sucked into a scroll compressor 18 from a suction pipe line 19 through a suction pipe 8, is compressed in a compression room defined between an orbiting scroll 6 and a fixed scroll 7. The compressed  
20 refrigerant gas cools the motor portion, and then is discharged from a discharge pipe 9 into a discharge pipe line 32, and is led through a check valve 33 and into a condenser 31 in which the refrigerant gas is condensated. Thereafter, the condensated refrigerant gas is fed through a liquid receiver 30, a refrigerant liquid pipe line 26 and a dryer 25, and is then expanded by an

expansion valve 24. The refrigerant is then fed into an evaporator 23 where it is turned into gas which is then fed through a refrigerant gas pipe line 2, a strainer 21 and an accumulator 20, and is finally returned into the compressor 18 by way of the intake pipe line 19. Thus, a cooling cycle is established as  
5 mentioned above.

Further, the liquid receiver 30 provided downstream of the condenser is connected to the compression room of the scroll compressor 18 by way of the liquid injection circuit 29, and accordingly, a part of the condensated liquid refrigerant can be fed into the compression room of the scroll compressor 18  
10 by way of a strainer 27 and an electronic expansion valve 28 connected in the injection circuit 29. If the liquid injection circuit 29 is connected to a lower sump part within the liquid receiver 30, liquid injection of the liquid refrigerant can be stably made always.

In the liquid injection circuit, the opening degree of the electronic  
15 expansion valve 28 is controlled in accordance with a discharge side temperature of the scroll compressor, and accordingly, the liquid injection quantity can be adjusted. For example, a temperature of discharged gas from the compressor is detected by a thermister 34, and is then compared with a set value of the discharge temperature which has been stored beforehand. If  
20 the detected temperature is higher than the set value, the opening degree of the electronic expansion valve 28 is increased, but if it is lower than the latter, the opening degree is decreased. For this control, there are provided a control device 36 and a control signal output device 35 with which the opening degree of the electronic expansion valve 28 can be continuously adjusted.

With this arrangement in which the discharge side temperature of the compressor is controlled, thereby it is possible to aim at preventing the compressor from overheating. Further, in this embodiment, as shown in Fig. 1, the discharged refrigerant gas from the compression mechanism portion  
5 cools the motor portion before it is fed outside of the hermetic chamber 2 by way of the discharge pipe 9, and accordingly, the motor portion can be satisfactorily cooled by the discharge gas having a lower temperature, thereby it is possible to prevent deterioration of lubrication oil (refrigerator oil), and to carry out efficient and stable operation of refrigerating cycle. It is noted that  
10 an injection valve which can adjust a flow rate can be provided, instead of the electronic expansion valve 28.

According to the present invention, with the provision of the scroll compressor using ammonia group refrigerant, and windings in the motor portion, which are formed of aluminum wires coated thereover with fluororesin,  
15 a higher reliability which has caused a problem with a hermetic type compressor using ammonia group refrigerant, can be ensured, thereby it is possible to provide a scroll compressor using ammonia group refrigerant, which is tough under an ammonia atmosphere.

In particular, the surfaces of the aluminum wires subjected to  
20 chemical conversion coating are roughened or fluororesin with which the aluminum wires are coated, is subjected to photochemical reaction using amine compound so as to reform the surface of the fluororesin serving as the cover coating, and therefor the adherence between the aluminum wires and the cover coating can be enhanced, thereby it is possible to further enhance

the reliability of the motor.

Further, according to the present invention, the refrigerator using the above-mentioned scroll compressor and ammonia group refrigerant, is provided with the liquid injection circuit for feeding ammonia group liquid

5 refrigerant into the compression room of the compression mechanism portion of the scroll compressor so that the temperature of the refrigerant fluid during compression can be restrained from being increased, and accordingly, it is possible to provide a refrigerator using ammonia group refrigerant, which can exhibit a high degree of efficiency even though there are used ammonia group

10 refrigerant whose discharge temperature tends to be higher, and aluminum wires having a high heat generation value. Further, since the scroll compressor is used, it can simply carry out injection in comparison with the other compression mechanisms. Further, with the use of the scroll compressor, variation in torque of the compressor can be restrained, and

15 accordingly, electromagnetic vibration can be reduced, thereby it is possible to enhance the reliability of the motor.

In particular, with such a configuration that a hermetic chamber in which a motor is incorporated, and the motor is cooled by gas discharged from the compressor, the motor can be cooled with discharged gas whose

20 temperature is greatly lowered through liquid injection, that is, the motor can be efficiently cooled. Further, a DC brushless motor is used as the motor, a high degree of efficiency can be obtained while heat generation can be well-restrained, thereby it is possible to provided a refrigerator using ammonia group refrigerant, with a high degree of efficiency.

It should be further understood by those skilled in the art that although the foregoing description has been made on embodiments of the invention, the invention is not limited thereto and various changes and modifications may be made without departing from the spirit of the invention and the scope  
5 of the appended claims.